

Weld preparation according to DIN EN ISO 9692-1.

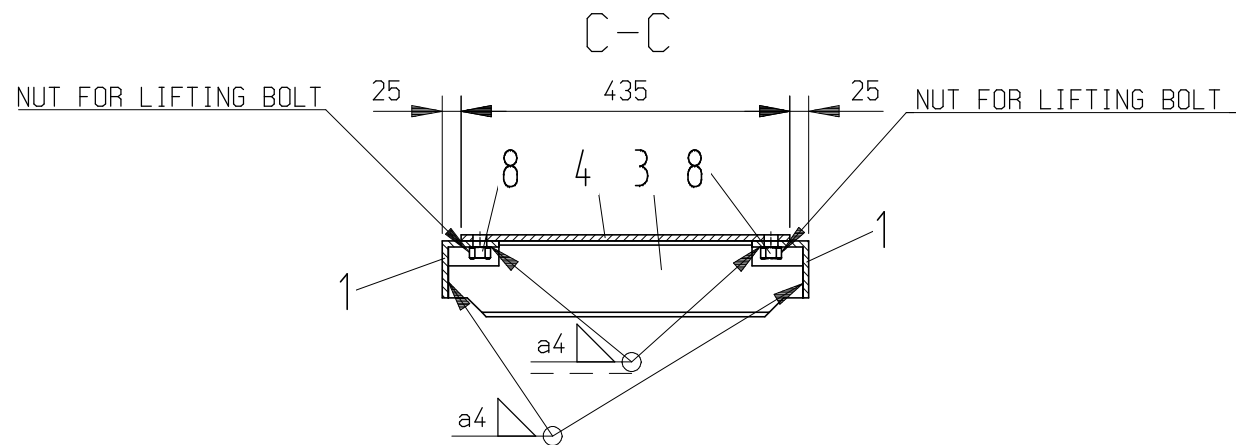
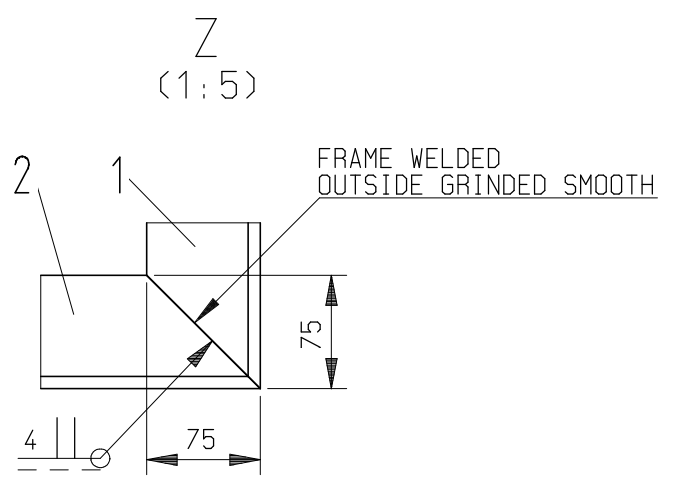
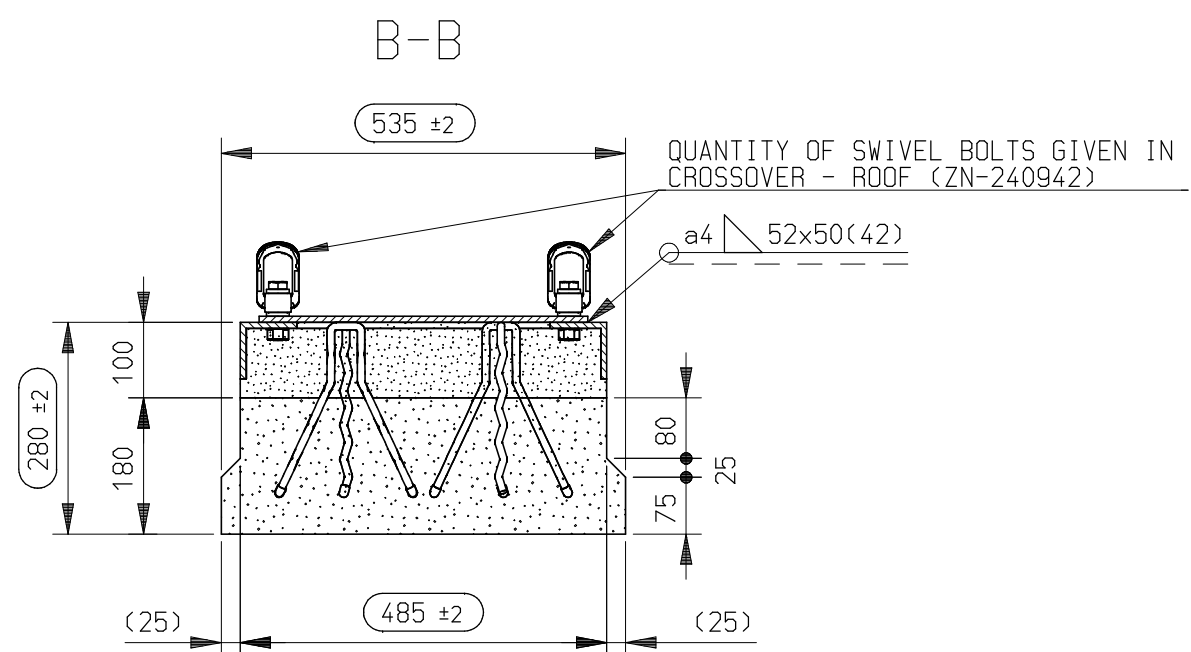
Quality class of the weld according to DIN EN ISO 5817-D.

General tolerances of the welded assembly according to EN ISO 13920-B/F.


100% visual testing of the welds.

Execution of welding according to the manufacturer's current WPS in accordance with DIN EN ISO 15607-C or valid Riedhammer WPS.

CARBON STEEL (ST) (Ident.050259): 75,65 kg  
HEAT RESIST. STEEL 1.4841 (AISI 310(314)) (Ident.050255): 3,81 kg

[illegible]

REFERENCE DRAWINGS													
DRAWING NO.							TITLE						
ZN-240942							CROSSOVER - ROOF						
T_1001							REFRACTORY MATERIAL SPECIFICATION						
T_1002							REFRACTORY ASSEMBLY SPECIFICATION						

NOTES									
<div>- ALL DIMENSIONS IN mm UNLESS OTHERWISE INDICATED</div> <div>- ALL PIGTAIL ANCHORS THAT ARE IN CONTACT WITH CONCRETE HAVE TO BE COATED WITH SYNERLOGIC PLASTICOAT®. MAXIMUM LAYER THICKNESS IS 1 mm.</div>									
SP = spare part I = provided to J = job site S = supplier									
	Ind./ind.	Änderung nur über CAD/modification only via CAD					Name/name		Datum/date
Wenn nicht anders angegeben, ist die Arbeits- vorbereitung und Durchführung der Schweiß- prozesse vom Lieferanten zu bestimmen.  Unless otherwise stated, the work preparation and execution of the welding must be determined by the supplier.		Datum/date	Name/name		Werkstoff/material				
	Erstellt / created	01.08.2024	Stuckmann						
	TD-Freig. / TD-release	13.12.2024	Sponsel						
	Flg.Freig. / prod.release	13.12.2024	Sponsel						
	Maßstab Scale	Benennung/designation				Zchg.Nr./drwg-no. ZN-239982			
1:10	Fertigbetonelement 102				Teile-Nr./part-no. TN-161336		index a	A2	
					Bemerkung/remark				
	Prefabricated Element 102				Ursprung/origin				Blatt/page